TB 9-6695-300-35

DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

CALIBRATION PROCEDURE FOR

RADAR GUN TUNING FORKS (GENERAL)

Headquarters, Department of the Army, Washington, DC

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SECTION I IDENTIFICATION AND DESCRIPTION

1. Test Instrument Identification. This bulletin provides instructions for the calibration of Radar Gun Tuning Forks (General). The manufacturer's manuals were used as the prime data sources in compiling these instructions. The equipment being calibrated will be referred to as the TI (test instrument) throughout this bulletin.

a. Model Variations. None.

b. Time and Technique. The time required for this calibration is approximately 1 hour, using the dc and low frequency technique.

2. Forms, Records, and Reports. Forms, records, and reports required for calibration personnel at all levels are prescribed by TB 750-25.

3. Calibration Description. Some typical TI parameters and performance specifications for known tuning forks are listed in table 1 by manufacturer and model.

| Table 1. Calibration Description | | |
|----------------------------------|------------------------------------------|--|
| Test instrument parameters | Performance specifications | |
| Frequency: General X-Band | Range: X-Band (Carrier, 10.525 GHz) | |
| | 35 MPH, 1099 Hz | |
| | 50 MPH, 1569 Hz | |
| | 65 MPH, 2040 Hz | |
| | 80 MPH, 2511 Hz | |
| | 88 MPH, 2762 Hz | |
| | Accuracy: ± 0.5 MPH or ± 15.6 Hz | |
| Frequency: Specific X-Band | Range: X Band | |
| (Kustom Electronics, Model | 35 MPH, 1115 Hz | |
| KR-10SP) | 50 MPH, 1582 Hz | |
| | 65 MPH, 2057 Hz | |
| | Accuracy: ±10 Hz | |
| Frequency: General K-Band | Range: K-Band (Carrier, 24.15 GHz) | |
| | 35 MPH, 2521 Hz | |
| | 50 MPH, 3601 Hz | |
| | 65 MPH, 4681 Hz | |
| | 65 MPH, 4732 Hz ¹ | |
| | 80 MPH, 5762 Hz | |
| | 88 MPH, 6338 Hz | |
| | Accuracy: \pm 35.8 Hz or \pm .5 MPH | |
| Frequency: Specific K-Band | Range: K Band | |
| (Kustom Electronics, Model | 35 MPH, 2542 Hz | |
| 0640053, 0640054) | 50 MPH, 3650 Hz | |
| | 65 MPH, 4732 Hz | |
| | Accuracy: ±10 Hz | |

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| Table 1. Calibration Description - Continued | | | | |
|---------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| Test instrument parameters | Performance specifications | | | |
| Frequency: Specific K-Band | Range: K-Band | | | |
| (Targetron, Model 111724) | 120 km/h, 5370.6 Hz Accuracy: ±10 Hz | | | |
| Frequency: Specific K-Band (Decatur Electronics, Model GHS-77.6) | Range: K-Band (carrier, 24.15 GHz) 77.6 MPH, 5589 Hz Accuracy: ±5 Hz | | | |
| Frequency: General Ka-Band | Range: Ka-Band (carrier 34.7 GHz) 25 MPH, 2587 Hz 40 MPH, 4139 Hz Accuracy: ±103.5 Hz | | | |
| Frequency: Specific Ka-Band (Kustom Signal, Inc., Model Golden Eagle (Ka) | Range: Ka-Band (carrier, 33.4 to 36 GHz) 25 MPH, 2667 Hz 30 MPH, 3208 Hz 35 MPH, 3737 Hz 50 MPH, 5737 Hz 55 MPH, 5892 Hz 60 MPH, 6426 Hz 65 MPH, 6961 Hz Accuracy: ±10 Hz | | | |

Table 1. Calibration Description - Continued

¹Specific Kustom Electronic Model HR12 tuning forks made from 1990 to present have frequencies of 4732 Hz \pm 10 Hz only at 65 MPH.

SECTION II EQUIPMENT REQUIREMENTS

4. Equipment Required. Table 2 identifies the specific equipment to be used in this calibration procedure. This equipment is issued with Secondary Reference Calibration Standards Set NSN 4931-00-621-7878. Alternate items may be used by the calibrating activity. The items selected must be verified to perform satisfactorily prior to use and must bear evidence of current calibration. The equipment must meet or exceed the minimum use specifications listed in table 2. The accuracies listed in table 2 provide at least a four-to-one ratio between the standard and TI. Where the four-to-one ratio cannot be met, the two-to-one accuracy will be listed and the actual accuracy of the equipment selected is shown in parenthesis.

5. Accessories **Required.** The accessories required for this calibration are common usage accessories issued as indicated in paragraph **4** above and are not listed in this calibration procedure.

| Common name | Minimum use specifications | Manufacturer and model (part number) |
|---------------------------|-----------------------------------------------------------------------------|-----------------------------------------------------|
| FREQUENCY COUNTER | Range: 1 to 10 KHz Accuracy: ±0.25% of reading | Hewlett-Packard, Model 5345A (MIS-28754/1Type 1) |
| TUNING FORK CALIBRATOR | Range: 30 to 100 dBA, 70 to 140 dBC Sound level accuracy: Not applicable | Quest Technologies, Model 2400 (APN: 13534004) |

Table 2. Minimum Specifications of Equipment Required

SECTION III CALIBRATION PROCESS

6. Preliminary Instructions

a. The instructions outlined in paragraphs **6** and **7** are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.

b. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.

c. Unless otherwise specified, verify the results of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Additional maintenance information is contained in the manufacturer's manual for this TI.

d. Unless otherwise specified, all controls and control settings refer to the TI.

7. Equipment Setup

WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions.

- **a.** Connect equipment as shown in figure 1.
- **b.** Position tuning fork calibrator switches as listed in (1) through (4) below.
 - (1) **WEIGHTING** switch (**A** or **C**) to **C**.
 - (2) **dB RANGE** switch to **LOW** (**30-100 db**).
 - (3) **FAST/SLOW RESPONSE** switch to **SLOW**.
 - (4) **RUN/HOLD/RESET** switch to **RUN**.

NOTE

Set the **RUN/HOLD/RESET** switch in the **RUN** position to measure the tuning fork frequency each time the tuning fork is struck. After each frequency measurement during the calibration, use the **RESET** position to clear the readings and begin another measurement in the **RUN** position.

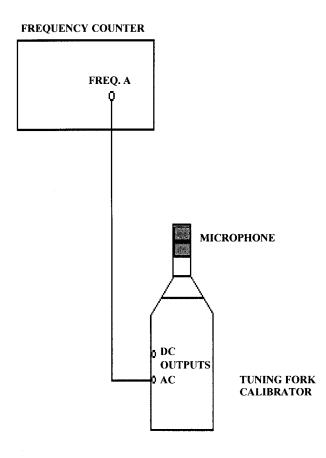


Figure 1. Tuning fork calibrator equipment.

8. Frequency Accuracy

a. Performance Check

NOTE

Calibration should be performed in an area relatively free of environmental noise.

(1) Select a tuning fork.

(2) Strike tuning fork sharply on the edge of wooden (or plastic) bench (or table) and hold approximately $\frac{1}{4}$ -inch over microphone (fig. 1) while observing frequency counter indication. Record frequency counter indication.

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(3) Repeat (2) above several times (at least 5) and average the recorded indications. the average reading is the measured frequency of the tuning fork.

(4) Repeat technique of (2) and (3) above for each tuning fork.

(5) Provide the owner/user a test report starting the tuning fork frequency. If the RADAR frequency is known, calculate tuning fork frequency in MPH and include in test report.

NOTE

If the RADAR frequency is known, the tuning fork frequency in MPH can be calculated using the standard Doppler formula:

 $V = C x f_d$ $2 \mathbf{x} \mathbf{f}_t$

Where:

V = Tuning fork frequency in MPH

 f_d = Tuning fork frequency in (Hz)

C = Speed of light (MPH x $_{10}^{+9}$)

ft = Radar Transmitter frequency (GHz)

 $V = 0.6706 \text{ x } f_d$ $2 \mathbf{x} \mathbf{f}_t$

Example 1: For X-band RADARS:

V =<u>0.6706 x 1883</u> 2 x (10.525)

V = 60 MPH

Example 2: For K-band RADARS: V=0.6706 x 4322 2 x (24.15)

V=60 MPH

Example 3: For Ka-Bands RADARS: V=0.6706 x 6209

> 2 x (34.7) = 60 MPH

NOTE

Simpler formulas for calculating tuning fork frequencies other than those listed in table 1 can be used as follows:

| X-Band | TFHz = V(31.389) |
|---------|-----------------------|
| K-Band | TFHz = V(72.023) |
| Ka-Band | TFHz = V(103.48324) |
| Where: | TFHz = Tuning Fork Hz |
| | V = MPH |

NOTE

Tuning fork frequencies for speed guns that measure in kilometers per hour may be calculated using the following formulas.

MPH = kph X 0.6214 X-Band = MPH X 31.389 K-Band = MPH X 72.023

NOTE

The OWNER/USER is responsible for calibration of the speed gun. Affix a certification label to the speed gun and annotate in the special block with the tuning fork/forks ID or serial number.

9. Final Procedure

- **a.** Deenergize and disconnect all equipment.
- **b**. Annotate and affix DA label/form in accordance with TB 750-25.

By Order of the Secretary of the Army:

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